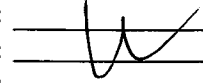



Date: Friday, 20/02/2009 12:38:00 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D350-766-013T
<b>Job Number</b> : 45930	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D36561
<b>This Issue</b> : 20/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : DISASSEMBLE
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : THERMOFORMING	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 27/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

1 X D350-766-013T B40006

DISASSEMBLE KIT/RETURN PARTS TO STOCK:

1 X D3656-1 B38505 ✓

1 X D3656-3 (TRIMMED) B 38506 ✓

(D3656-3 TO BE SHIPPED TO CUSTOMER-COASTAL, REQUIRED A TRIMMED PANEL)

RETURN D3656-1 TO STOCK

*adj 20/2/09 u 09-02-20*

*B38506*

*caj*

2.0	D350766013T	Interior Trim, Ceiling (trimmed)
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 Interior Trim, Ceiling (trimmed) *40006*

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*①*

*20/02/09*

Job Completion



*mf 09-02-24*

Date: Friday, 20/02/2009 12:04:15 PM  
 User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 39387	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 13261	<b>DWG Name</b>	: INTERIOR TRIM KIT (CEILING TRIM KIT)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350766013
<b>Complete Date</b>	: 22/05/2008 9:22:33	<b>DWG Number</b>	: IIN 350-766 REV A
<b>Rev.</b>	: A		

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
28/05/2008	1	1

<b>3.0 D36561-PANEL INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
22/05/2008	LACE01: Lacelle, Linda	D36561	1.000		\$449.03	Lot # 38505 Qty. 1
<b>Subtotal:</b>		QTD: 1	CTD: 0		\$449.03	

<b>4.0 D36563-PANEL INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
22/05/2008	LACE01: Lacelle, Linda	D36563	1.000		\$834.36	Lot # 38506 Qty. 1
<b>Subtotal:</b>		QTD: 1	CTD: 0		\$834.36	

<b>5.0 MS21059L3-Nut Plate INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
22/05/2008	DESJ02: Desjardins, Line	MS21059L3	15.000		\$8.62	Lot # 106042 Qty. 15
<b>Subtotal:</b>		QTD: 0	CTD: 15		\$8.62	

<b>6.0 CCR264SS33-Cherry Rivet INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
22/05/2008	DESJ02: Desjardins, Line	CCR264SS33	30.000		\$4.81	Lot # 107707 Qty. 30
<b>Subtotal:</b>		QTD: 0	CTD: 30		\$4.81	

<b>7.0 AN5261032R9-Screw INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
22/05/2008	DESJ02: Desjardins, Line	AN5261032R9	15.000		\$1.30	Lot # 101189 Qty. 15
<b>Subtotal:</b>		QTD: 0	CTD: 15		\$1.30	

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$1298.12
	SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>			\$1298.12

<b>COST PER UNIT:</b>	\$1298.12
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Date: Friday, 20/02/2009 12:04:06 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 40006	<b>Customer</b>	: Dart Aerospace Ltd.
<b>Estimate Number</b>	: 10804	<b>DWG Name</b>	: D350-766-013
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350766013
<b>Complete Date</b>	: 30/06/2008 8:01:47	<b>DWG Number</b>	: R08-056
<b>Rev.</b>	:		

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
01/07/2008	1	1

<b>1.0 D350766013-Interior Trim, Ceiling</b>	<b>INVENTORY ITEM</b>
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DATE	EMPLOYEE	TYPE	Qty	COST	
30/06/2008	FAUT01: Fauteux, Melanie	D350766013	1.000	\$977.71	Lot # 39387 Qty. 1

<b>Subtotal:</b>	QTD:	0	CTD:	1	\$977.71
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	TIME	COST
Machine Time:	0.00	\$0.00
Labor:	0.00	\$0.00
Sub-contract (external Op.):		\$0.00
INVENTORY ITEM:		\$977.71
SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>		\$977.71

COST PER UNIT:	\$977.71
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REFERENCE ONLY

Date: Friday, 20/02/2009 10:30:03 AM

User: Linda Lacelle

**Bill of Manufacturing****Part Number** : D350766013**Revision** : A**Drawing Name** : INTERIOR TRIM KIT (CEILING TRIM KIT)**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
3	D36561	PANEL	1.00	Each	0.00	0.00
4	D36563	PANEL	1.00	Each	0.00	0.00
5	MS21059L3	Nut Plate	15.00	Each	0.57	8.62
6	CCR264SS33	Cherry Rivet	30.00	Each	0.16	5.02
7	AN5261032R9	Screw	15.00	Each	0.08	1.30
8	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
9	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
10	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>14.94</b>

40006

REFERENCE ONLY

## L Lacelle

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**From:** Sian Willems [swillems@dartaero.com]  
**Sent:** February 20, 2009 9:18 AM  
**To:** 'Dale Trepanier'  
**Cc:** 'Bill Beckett'; 'L Lacelle'  
**Subject:** RE: Coastal RMA

Hi Dale,

Can you please issue the RMA for the D3656-3 Fwd Panel from the D350-766-013 B42207 kit? No credit will be due; the customer is receiving a no charge replacement. There is no problem with the part; we are switching the panels as a customer service only because he's requested a trimmed fwd panel. The part should be returnable to stock once it's back at Dart.

Please issue an RMA to Coastal for the D3565-3 fwd panel and make sure Chip Paige is sent the panel from the D350-766-013T in stock B40006. Linda will have to disassemble the kit. Please make sure that the fwd panel is trimmed then send to Coastal attn: Chip Paige, 16425 Vanowen St. Van Nuys CA.

Please call me on my cell if you have any questions.

*Sian Willems*

Marketing  
T - 1.613.632.5200  
F - 1.613.632.1185  
C - 1.613.676.0577  
[swillems@dartaero.com](mailto:swillems@dartaero.com)  
**DART Aerospace Ltd.**

*D350.766-013T-*

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**From:** Bill Beckett [mailto:bbeckett@dartaero.com]  
**Sent:** February 20, 2009 8:39 AM  
**To:** 'Sian Willems'; 'Dale Trepanier'  
**Subject:** RE: Coastal RMA

Sian,

We will do a no-charge CSR for the forward panel only with Skylight window holes TRIMMED. He is to return the forward panel only.

Thanks,  
Bill

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**From:** Sian Willems [mailto:swillems@dartaero.com]  
**Sent:** February 20, 2009 1:54 AM  
**To:** 'Dale Trepanier'; 'Bill Beckett'  
**Cc:** 'Bill Beckett'  
**Subject:** Coastal RMA

*Ans 2219*

Hi Dale,

Can you please issue an RMA to Coastal Helicopters for a D350-589-041 B42907 Side Door, OR7363. There needs to be an NCR (if there isn't one already) to evaluate the location of the doublers on the door where the hinges are attached. The customer has marked up the door to show where the hinges would attach to the door and they don't match up with the doublers in the door where they're supposed to attach. The customer needs to receive a full credit for the part.

Also, we have a D350-766-013T kit in stock, the batch is B40006. We need to send this to Coastal Helicopters in Van Nuys, attn: Chip Paige. They also need an RMA for a D350-766-013, B42207, OR7418, DHS PO 8008948.

Bill,

Do you want to get a PO number from Chip or do a no charge CSR? Do you want us to send the full kit or only the fwd panel?

Thanks,

*Siân Willems*

Marketing

T - 1.613.632.5200

F - 1.613.632.1185

C - 1.613.676.0577

[swillems@dartaero.com](mailto:swillems@dartaero.com)

**DART Aerospace Ltd.**